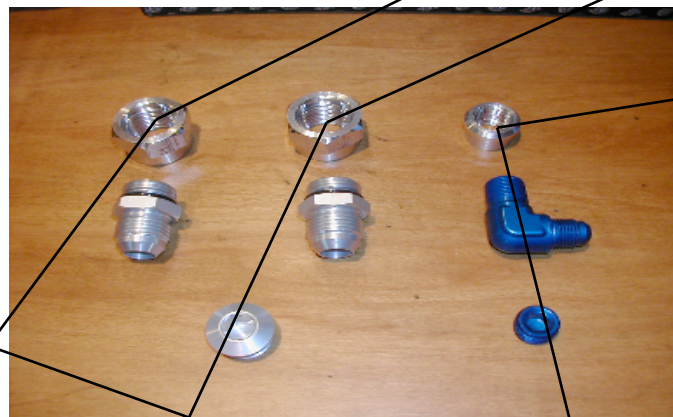
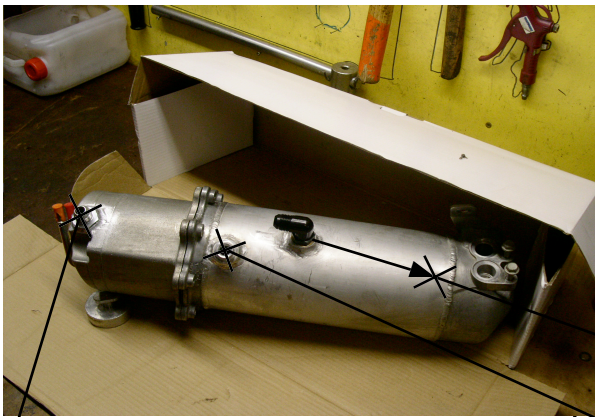
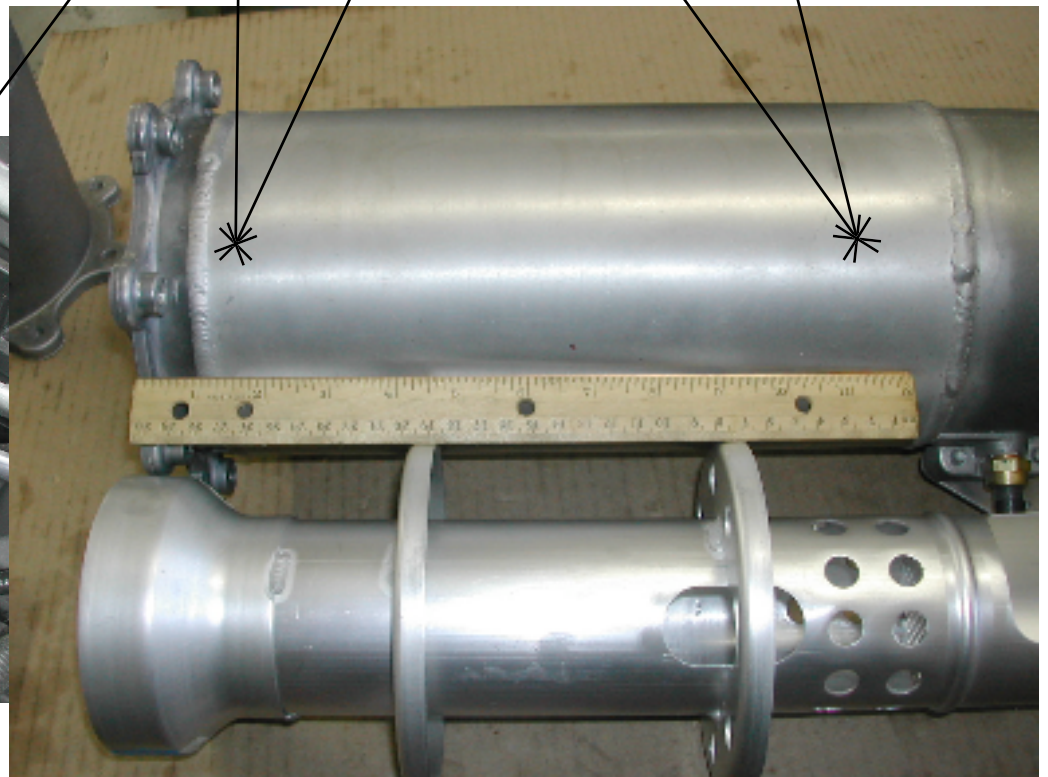
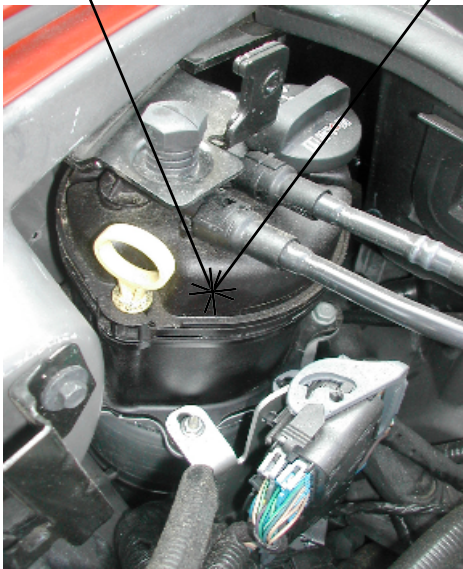
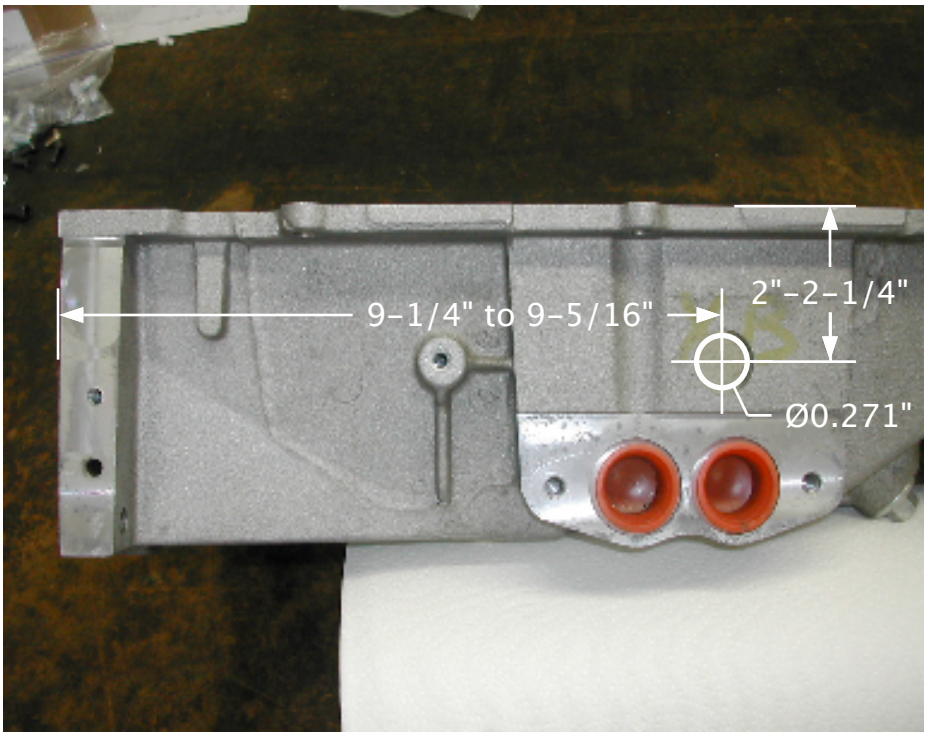
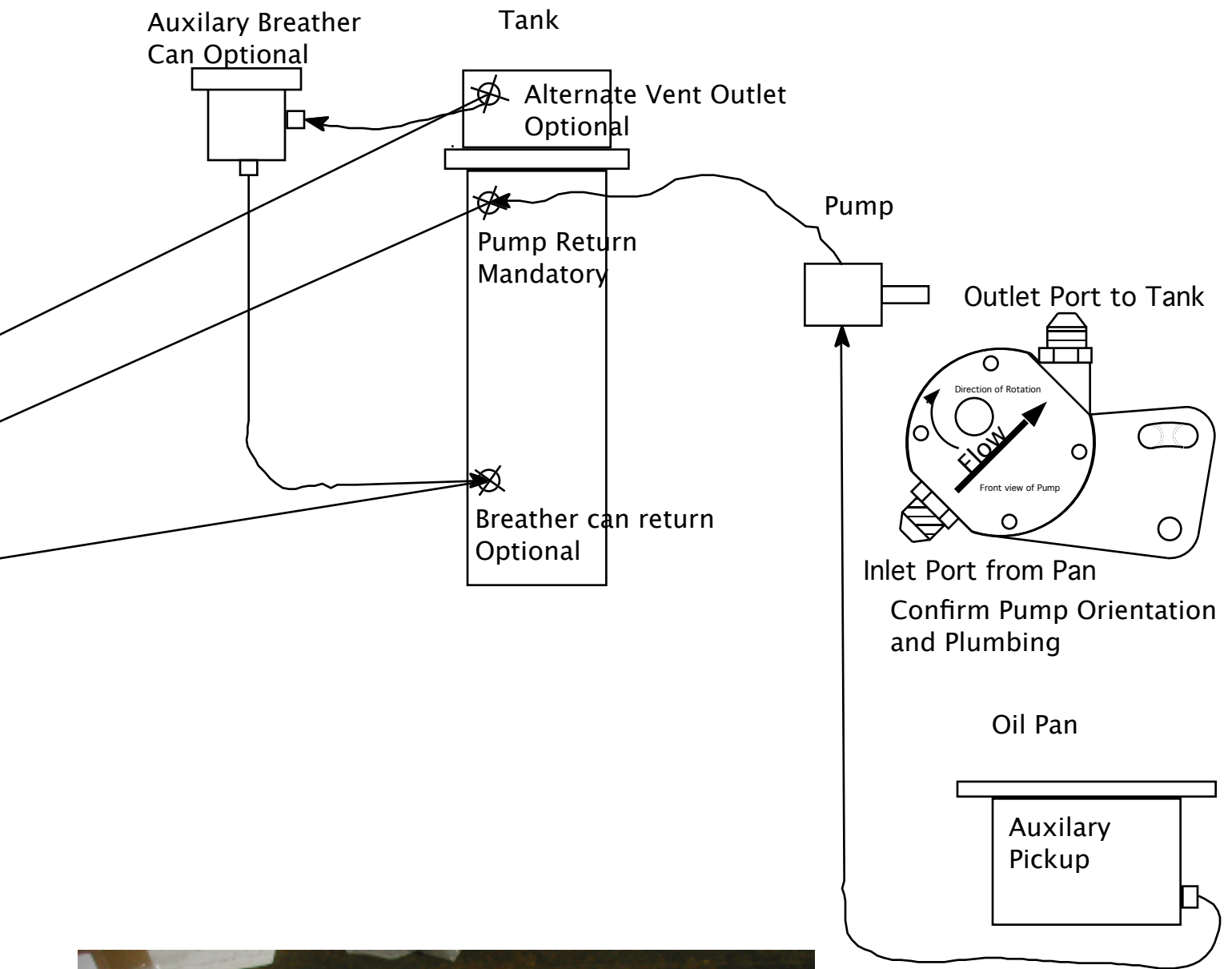


The mandatory addition to the tank is the return from the auxiliary pump. This bung should be attached between 1 & 4 inches from the top of the lower tank flange. It can be attached at any point around the tank within this band to suit the installation. At this time experience has shown that on a stock engine the OEM venting system will handle the venting of the engine with the auxiliary pump. If an auxiliary vent is desired, a breather tank can be installed. The best connection option is in the top tank at the indicated location. If the top is aluminum, drill hole and weld in -10 bung. If the top is plastic, we have not yet developed a solution for providing a vent connection. A drain back into the tank can be connected below the oil level in the tank. Plumb the system as indicated on the next sheet.



(1) Tank Top Vent Option Aluminum Top (2) Pump return (3) Breather tank return





Keep auxiliary pickup hole as low as possible, but high enough so sealing washer does not overhang edge of casting above hose ports.